### Risk-based denuclearization framework

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## **DPRK** nuclear weapon program

Governs size of arsenal Governs threat arsenal poses

Bomb-grade Pu or HEU

Governs sophistication of arsenal arsenal poses

Delivery system

- Most difficult part
- •Reactors (Pu) or enrichment (HEU)

Hydrogen bombs

- Tritium
- Deuterium
- Li**-6**D

- Physics, computers
- High explosives
- Detonators
- Initiators
- Machining
- Assembly
- Explosives tests
- Arming, fuzing, firing
- Nuclear testing

- Plane
- Boat
- •Van
- Missile

Nuclear Capability	September 2019 (Rough estimates)
Plutonium	25 - 48 kg
HEU (highly uncertain)	~450 - 700 kg
Tritium	Very limited
Nuclear devices (sufficient material)	~37 (20 to 60)
Nuclear device deliverable by SCUD & Nodong missiles Progress on solid-fueled missiles (KN-23, KN-24 and PK-3)	Yes
Nuclear device deliverable by IRBMs & ICBMs	Hwasong-12, 14, 15 Not yet military useful. Need more tests

## North Korea Nuclear Program through five U.S. presidents 3 shades of green (dark best). 3 shades of red (dark worst)

Year	US Diplomacy	DPRK Diplomacy	Yongbyong Presence	Plutonium	Uranium enrichment	Tritium/Li6	Weaponize Design/build/test	Nukes (Summary)	Missiles
1992 Bush I	G1	G1	G1	G2	G1	G1	R1	R1	R1
1993 Clinton	G2	G2	G1	G2	G1	G1	R1	R1	R1
1994	G3	G3	G1	G2	G1	G1	R1	R1	R1
1995	G3	G3	G3	G3	G1	G1	R1	G3	R1
1996	G3	G3	G3	G3	G1	G1	R1	G3	R1
1997	G2	G2	G3	G3	R1	G1	R1	G3	R1
1998	G2	G2	G3	G3	R1	G1	R1	G3	R1
1999	G3	G3	G3	G3	R1	G1	R1	G3	G1
2000	G3	G3	G3	G3	R1	G1	R1	G3	G1
2001 Bush II	R2	G2	G3	G3	R1	G1	R1	G3	G1
2002	R3	G2	G3	G3	R1	G1	R1	G3	G1
2003	R2	R2	R3	R3	R1	R1	R2	R2	G1
2004	R2	R1	R3	R3	R1	R1	R2	R2	G1
2005	R1	R1	R3	R3	R1	R1	R2	R2	R1
2006	R1	R2	R3	R3	R1	R1	R2	R2 🏆	R1
2007	G2	G1	G3	G1	R1	R1	R1	R1	R1
2008	G2	G1	G3	G1	R1	R1	R1	R1	R1
2009 Obama	R1	R1	R2	R1	R2	R2	R2	R2 🍟	R1
2010	G1	R1	R3	R1	R2	R2	R2	R2	R1
2011	G1	G1	R3	R1	R2	R2	R2	R2	R1
2012	R1	R1	R3	R1	R2	R2	R2	R2	R1
2013	R2	R1	R3	R2	R2	R2	R2	R2 💮	R1
2014	R2	R1	R3	R2	R3	R3	R2	R2	R1
2015	R1	G1	R3	R3	R3	R3	R2	R2	R2
2016	R1	R3	R3	R3	R3	R3	R3	R3	R2
2017 Trump	R3	R3	R3	R3	R3	R3	R3	R3 🐃	R3

### What will it take to denuclearize?

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Nuclear assets	Specific facilities or activities
Nuclear weapons	Nuclear arsenal
Personnel	Scientists, engineers
Nuclear tests	Nuclear tests
	Tunnels
	Test infrastructure
Missile Tests	IRBM &ICBM
	SLBM & Solid rocket motors
	New engine tests
	Short & medrange missiles
	Space Launch Vehicles
Plutonium	Inventory
	5MWe reactor
	ELWR
	IRT-2000
	Reprocessing Facility
	Metal fuel fab facilities
Fusion (H-bomb) fuels	Tritium
	Lithium-6
Uranium Enrichment	HEU inventory
	YB centrifuge facility
	Covert centrifuge facilities
No export	Nuclear & missile technology

## View of denuclearization by many in Washington – Libya Model Risk posed by nuclear assets/activities – red (very high)

	Thor peods i	Tradical assets/astivities	I
	Specific facilities or activities	ELIMINATE CVID	
Nuclear weapons	Nuclear arsenal		
Personnel	Scientists, engineers		Eliminate everything now (CVID
Nuclear tests	Nuclear tests		
	Tunnels		- Requires declaration and
	Test infrastructure		verification
			Vermoation
Missile Tests	IRBM &ICBM		
	SLBM & Solid rocket motors		- Equivalent to surrender
	New engine tests		
	SR & MR Missiles		- Highly unlikely
	Space Launch Vehicles		g, a
Plutonium	Inventory		- Instead, take steps to reduce
	5MWe reactor		capabilities & threat
	ELWR		
	IRT-2000		Full declaration up front is
	Reprocessing Facility		·
	Metal fuel fab facilities		unlikely and not doable
Fusion (H-bomb) fuels	Tritium		
	Lithium-6		
Uranium Enrichment	HEU inventory		
	YB centrifuge facility		
	Covert centrifuge facilities		
No export	Nuclear & missile technology		

Specific facilities or

activities

Inventory

**ELWR** 

Tritium

Lithium-6

**HEU** inventory

YB centrifuge facility

Covert centrifuge facilities

Nuclear & missile technology

IRT-2000

5MWe reactor

Reprocessing Facility Metal fuel fab facilities

**Plutonium** 

Fusion (H-bomb) fuels

**Uranium Enrichment** 

No export

A risk management tramework to denuclearization
Risk posed by nuclear assets/activities – red (very high, must be eliminated), yellow (moderate – can be managed)

**HALT** - short term

< 1 year

ROLL BACK- medium term

2 to 5 years

**ELIMINATE or SET LIMITS -**

long term – 6 to 10 years

Nuclear weapons	Nuclear arsenal		
Personnel	Scientists, engineers		
Nuclear tests	Nuclear tests		
	Tunnels		
	Test infrastructure		
Missile Tests	IRBM &ICBM		
	SLBM & Solid rocket motors		
	New engine tests		
	SR & MR Missiles		
	Space Launch Vehicles		

	A risk management tramework to denuclearization	
Risk posed by nuclear	assets/activities - red (very high, must be addressed), yellow (moderate - can be managed)	)

**Space Launch Vehicles** 

Inventory

**ELWR** 

Tritium

Lithium-6

**HEU** inventory

YB centrifuge facility

Covert centrifuge facilities

Nuclear & missile technology

IRT-2000

5MWe reactor

Reprocessing facility

Metal fuel fab facilities

**Plutonium** 

Fusion (H-bomb) fuels

**Uranium enrichment** 

No export

	Specific facilities or activities	HALT - short term < 1 year	ROLL BACK- medium term 2 to 5 years	ELIMINATE or SET LIMITS - long term – 6 to 10 years
Nuclear weapons	Nuclear arsenal	Сар	Declare & reduce	Eliminate & verify. Join NPT
Nuclear personnel	Scientists, engineers, techs	Assist in halting operations	Assist in roll back	Redirect to civilian programs
Nuclear tests	Nuclear tests	Moratorium/suspend	Ban	Ban (sign CTBT)
	Tunnels	Suspend activity	Close	Destroy
	Test infrastructure	Suspend activity	Dismantle	Dismantle & verify
Missile tests	IRBM &ICBM	Moratorium/suspend	Declare , disable & monitor	Destroy missiles, no developm.
	SLBM & Solid rocket motors	Moratorium/suspend	Declare, disable & monitor	Destroy missiles, no developm.
	New engine tests	Suspend	Halt & monitor	Ban tests and development
	SR & MR Missiles	Short term suspension	TBD – set allowable limits	TBD – set allowable limits

TBD – establish protocol

Cap, declare & monitor

Inspect & future TBD

Dismantle front end (no new fuel)

Dismantle reactors & hot cells

Dismantle production facilities

No nuclear export. Join MTCR

Cap, declare & monitor

Inspect & future TBD

Declare & inspect

Dismantle

Dismantle

Dismantle

TBD – establish acceptable limits

Decommission, possibly replace

Dismantle & decommission

No nuclear export. Join MTCR

Eliminate

TBD

Decommission

Decommission

Eliminate

Eliminate

Eliminate

Eliminate

**TBD** 

Short term suspension

Halt or don't start

Don't operate

Don't operate

Halt production

Halt & inspect

No export pledge

Halt reactors (as above)

Limit (halt support facilities)

Limit (halt support facilities)

Cap

Halt

Halt

### A risk management framework – steps already taken by Kim Jong-un (blue)

**HALT** - short term

Specific facilities or

**ELWR** 

Tritium

Lithium-6

**HEU** inventory

YB centrifuge facility

Covert centrifuge facilities

Nuclear & missile technology

IRT-2000

5MWe reactor

Reprocessing facility

Metal fuel fab facilities

Fusion (H-bomb) fuels

**Uranium enrichment** 

No export

Risk posed by nuclear assets/activities – red (very high, must be addressed), yellow (moderate – can be managed)

**ROLL BACK- medium term** 

Dismantle

Dismantle

Dismantle

Inspect & future TBD

Dismantle front end (no new fuel)

Dismantle reactors & hot cells

Dismantle production facilities

No nuclear export. Join MTCR

Cap, declare & monitor

Inspect & future TBD

Declare & inspect

**ELIMINATE or SET LIMITS -**

**TBD** 

Decommission

Decommission

Eliminate

Eliminate

Eliminate

Eliminate

**TBD** 

Decommission, possibly replace

Dismantle & decommission

No nuclear export. Join MTCR

	activities	< 1 year	2 to 5 years	long term – 6 to 10 years
Nuclear weapons	Nuclear arsenal	Сар	Declare & reduce	Eliminate & verify. Join NPT
Nuclear personnel	Scientists, engineers, techs	Assist in halting operations	Assist in roll back	Redirect to civilian programs
Nuclear tests	Nuclear tests	Moratorium/suspend	Ban	Ban (sign CTBT)
	Tunnels	Suspend activity	Close	Destroy
	Test infrastructure	Suspend activity	Dismantle	Dismantle & verify
Missile tests	IRBM &ICBM	Moratorium/suspend	Declare , disable & monitor	Destroy missiles, no developm.
	SLBM & Solid rocket motors	Moratorium/suspend	Declare, disable & monitor	Destroy missiles, no developm.
	New engine tests	Suspend	Halt & monitor	Ban tests and development
	SR & MR Missiles	Short term suspension	TBD – set allowable limits	TBD – set allowable limits
	Space Launch Vehicles	Short term suspension	TBD – establish protocol	TBD – establish acceptable limits
Plutonium	Inventory	Сар	Cap, declare & monitor	Eliminate

Cap Halt

Halt or don't start

Don't operate

Don't operate

Halt production

Halt & inspect

No export pledge

Halt reactors (as above)

Limit (halt support facilities)

Limit (halt support facilities)

A risi	k management	: tramework -	<ul> <li>cooperate of</li> </ul>	n civillan use	(green)
Distance and become also			and the second state of the second	1	

Scientists, engineers, techs

SLBM & Solid rocket motors

**Nuclear tests** 

**IRBM &ICBM** 

New engine tests

SR & MR Missiles

Inventory

**ELWR** 

Tritium

Lithium-6

**HEU** inventory

YB centrifuge facility

Covert centrifuge facilities

Nuclear & missile technology

IRT-2000

5MWe reactor

Reprocessing facility Metal fuel fab facilities

**Space Launch Vehicles** 

Test infrastructure

**Tunnels** 

**Nuclear personnel** 

**Nuclear tests** 

Missile tests

**Plutonium** 

Fusion (H-bomb) fuels

**Uranium enrichment** 

No export

Risk posed by nuclear assets/activities – red (very high, must be addressed), yellow (moderate – can be managed)					
	Specific facilities or activities	HALT - short term < 1 year	ROLL BACK- medium term 2 to 5 years	ELIMINATE or SET LIMITS - long term – 6 to 10 years	
Nuclear weapons	Nuclear arsenal	Сар	Declare & reduce	Eliminate & verify. Join NPT	

Assist in roll back

Declare, disable & monitor

Declare, disable & monitor

TBD – set allowable limits

TBD – establish protocol

Cap, declare & monitor

Inspect & future TBD

Dismantle front end (no new fuel)

Dismantle reactors & hot cells

Dismantle production facilities

No nuclear export. Join MTCR

Cap, declare & monitor

Inspect & future TBD

**Declare & inspect** 

Ban

Close

Dismantle

Halt & monitor

Dismantle

Dismantle

Dismantle

Redirect to civilian programs

Destroy missiles, no developm.

Destroy missiles, no developm.

Ban tests and development

Joint ROK space program

Replace for isotope production

Technical, economic, political?

No nuclear export. Join MTCR

Dismantle & decommission

No nuclear capable

Eliminate

Decommission

LWR prototype

Decommission

Eliminate

Eliminate

Eliminate

Eliminate

Ban (sign CTBT)

Dismantle & verify

Destroy

A risk management trainework – cooperate on civilian use (green)						
Risk posed by nuclear assets/activities - red (very high, must be addressed), yellow (moderate - can be managed)						
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Assist in halting operations

Moratorium/suspend

Moratorium/suspend

Moratorium/suspend

Short term suspension

Short term suspension

Halt or don't start

Don't operate

Don't operate

Halt production

Halt & inspect

No export pledge

Halt reactors (as above)

Limit (halt support facilities)

Limit (halt support facilities)

Suspend

Cap

Halt

Halt

Suspend activity

Suspend activity

## Backup

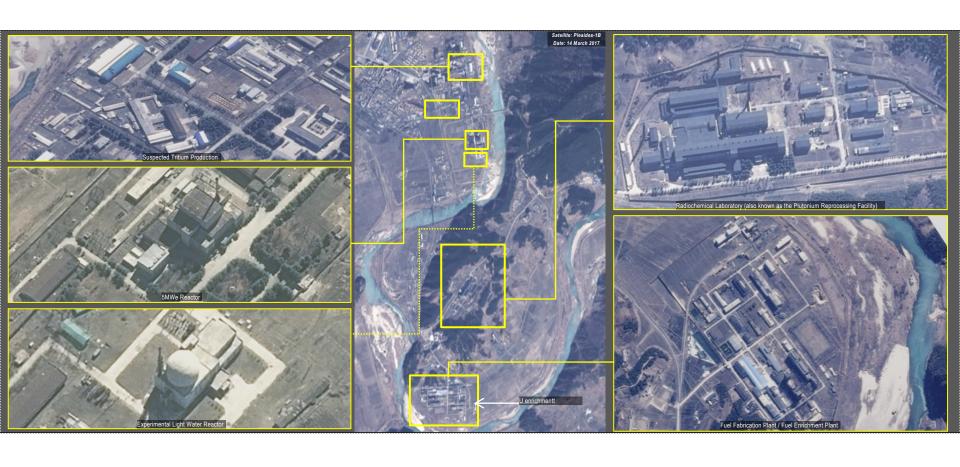
North Korea Nuclear Program)
3 shades of green (dark best). 3 shades of red (dark worst)

Year	US	DPRK		Plutonium	oest), <b>3 sha</b> d Uranium	Tritium/Li6	Weaponize	Nukes	Missiles
i cai	Diplomacy	Diplomacy	Yongbyong Presence	Plutonium	enrichment	Tritium/Lib	Design/build/test	(Summary)	iviissiies
1992 Bush I	G1	G1	G1	G2	G1	G1	R1	R1	R1
1993 Clinton	G2	G2		U.S. dec	isions		R1	R1	R1
1994	G3	G3	resi	ılted in hi		·s	R1	R1	R1
1995	G3	G3	G3	G3	G1	G1	R1	G3	R1
1996	G3	G3	G3	G3	G1	G1	R1	G3	R1
1997	G2	G2	G3	G3	R1	G1	R1	G3	R1
1998	G2	G2	G3	G3	R1	G1	R1	G3	R1
1999	G3	G3	G3	G3	R1	G1	R1	G3	G1
2000	G3	G3	G3	G3	R1	G1	R1	G3	G1
2001 Bush II	R2	G2	G3	G3	R1	G1	R1	G3	G1
2002	R3	G2	G3	G3	R1	G1	R1	G3	G1
2003	R2	R2	R3	R3	R1	R1	R2	R2	G1
2004	R2	R1	R3	R3	R1	R1	R2	R2	G1
2005	R1	R1	R3	R3	R1	R1	R2	R2	R1
2006	R1	R2	R3	R3	R1	R1	R2	R2 🌋	R1
2007	G2	G1	G3	G1	R1	R1	R1	R1	R1
2008	G2	G1	G3	G1	R1	R1	R1	R1	R1
2009 Obama	R1	R1	R2	R1	R2	R2	R2	R2 💮	R1
2010	G1	R1	R3	R1	R2	R2	R2	R2	R1
2011	G1	G1	R3	R1	R2	R2	R2	R2	R1
2012	R1	R1	R3	R1	R2	R2	R2	R2	R1
2013	R2	R1	R3	R2	R2	R2	R2	R2 ***	R1
2014	R2	R1	R3	R2	R3	R3	R2	R2	R1
2015	R1	G1	R3	R3	R3	R3	R2	R2	R2
2016	R1	R3	R3	R3	R3	R3	R3	R3 ************************************	R2
2017 Trump	R3	R3	R3	R3	R3	R3	R3	R3 🐃	R3

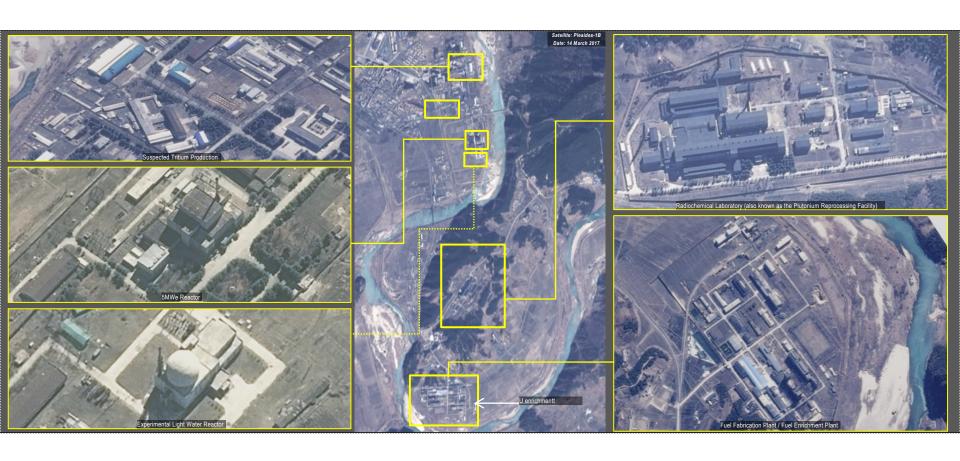
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1993 Clinton	G2	G2	G1	G2	G1	G1	R1	R1	R1
1994	G3	G3	G1	G2	1994	G1	R1	R1	R1
1995	G3	G3	G3	G3	G1	G1	R1	G3	R1
1996	G3	G3	G3	G3	G1	G1	R1	G3	R1
1997	G2	G2	G3	G3	1997	G1	R1	G3	R1
1998	G2	G2	G3	G3	R1	G1	R1	G3	R1
1999	G3	G3	G3	G3	R1	G1	R1	G3	G1
2000	G3	G3	G3	G3	R1	G1	R1	G3	G1
2001 Bush II	R2	G2	G3	G3	R1	G1	R1	G3	G1
2002	R3	G2	G3	G3 2	002-3	G1	R1	G3	G1
2003	R2	R2	R3	R3	R1	R1	R2	R2	G1
2004	R2	R1	R3	R3	R1	R1	R2	R2	G1
2005	R1	R1	R3	R3	2005	R1	R2	R2	R1
2006	R1	R2	R3	R3	R1	R1	R2	R2 🏋	R1
2007	G2	G1	G3	G1	R1	R1	R1	R1	R1
2008	G2	G1	G3	G1	2008	R1	R1	R1	R1
2009 Obama	R1	R1	R2	R1	R2	R2	R2	R2 🌄	R1
2010	G1	R1	R3	R1	R2	R2	R2	R2	R1
2011	G1	G1	R3	R1	R2	R2	R2	R2	R1
2012	R1	R1	R3	R1	2012	R2	R2	R2	R1
2013	R2	R1	R3	R2	R2	R2	R2	R2 💮	R1
2014	R2	R1	R3	R2	R3	R3	R2	R2	R1
2015	R1	G1	R3	R3	2015	R3	R2	R2	R2
2016	R1	R3	R3	R3	R3	R3	R3	R3 ************************************	R2
2017 Trump	R3	R3	R3	R3	2018	R3	R3	R3	R3

## **How important is the Yongbyon Nuclear Research Center?**



## **How important is the Yongbyon Nuclear Research Center?**



Continued and consistent development. It is not an old, inactive facility.

Nuclear Capability	Role of Yongbyon
Plutonium	Reactors:  5MWe Pu production  ELWR – electricity + Pu and tritium possible  IRT-2000 – Pu and tritium possible  Fuel fabrication (metal and oxide)  Pu reprocessing  Pu metal production  Reactor waste storage
HEU	Uranium processing – conversion to oxide and UF6

Centrifuge facility ~ 4000 centrifuges

HEU metal production – likely at YB

Reactors – primarily 5 MWe

Tritium extraction hot cells

Tritium

Nuclear Capability				
Plutonium				

**Reactors:** 

**2019 Status** 

5MWe Pu production – prepared to operate

Pu metal production – likely operational

Centrifuge facility ~ 4000 centrifuges

Fuel fabrication (metal and oxide) – likely operating

Uranium processing – conversion to oxide and UF6

ELWR – very close to operation

Pu reprocessing – in standby

Likely HEU metal production

Tritium hot cell – extraction

Likely operating

Not operating

Ready to operate

Reactor waste storage - utilized

IRT-2000 – not operating

**Operational** 

**Operating** 

Reactors

HEU

Tritium

Nuclear Capability	October 2019
Plutonium	5MWe – new cooling system ELWR – close to start up operations
HEU (highly uncertain)	YB – centrifuges spinning Covert – likely also spinning
Tritium	No new production
Nuclear devices (sufficient material)	Continued to produce HEU and possibly more HEU weapons
Nuclear device deliverable by SCUD & Nodong missiles Progress on solid-fueled missiles (KN-23 and PK-3)	10 sets of SRBM & MRL launches since May PK-3 solid rocket motor undersea launch
Nuclear device deliverable by IRBMs & ICBMs	No long-range test launches

## **Nuclear Capability Outside of Yongbyon**

**Uncertain capacity** 

Plutonium No plutonium production Plutonium fabrication for warheads - yes HEU Uranium processing – conversion to oxide and UF6 Yes – but uncertain of capacity

Warhead manufacture, storage

Tritium

Missile manufacture, launch sites Yes – outside of Yongbyon

No tritium production or extraction Likely deuterium and Li6 production **Likely Li6D production** 

Yes – outside of Yongbyon

Centrifuge manufacture and testing – yes (Kangson??)

Possible HEU metal production and warhead fabrication

Covert centrifuge facility – yes (in tunnels??)

## What's next for North Korea's nuclear program? Roll back Speed up

- Stop Pu/tritium production
  - Kill 5MWe reactor
  - Don't start ELWR allow visit
  - Allow IRT-2000 visit
  - Freeze tritium separation visit
- Halt YB centrifuge facility visit
  - Halt U conversion and fluorination
  - Allow visits to all YB facilities
- Allow visit to Kangson suspect site
- Punggye-ri test site allow visit
- Sohae launch site allow visit
- Written ICBM no-launch agreement
- Agree to no solid-motor rocket tests
- Destroy 5 or so ICBMs
- Destroy 5 or so large TELs

- Resume Pu/tritium production
  - Restart 5MWe reactor
  - Start ELWR
  - Perhaps build new 50MWe G-G reactor
  - Restart IRT-2000 with own fuel
- Complete tritium extraction facility
- Continue operating all centrifuge facilities
- Reopen two P-ri nuclear test tunnels
  - Prepare for more nuclear tests
- Continue solid-motor missile launches
- Deploy KN-23 and KN-24 nuclear missiles
- Continue Pk-3 tests, including sub-launch
- Conduct full trajectory ICBM launches

- Agree to discuss declaration

# What's next for North Korea's nuclear program? North's political strategies?

Roll back Speed up

- Time to make a deal
- Make economic gains while Trump in office

- Speed up now, deal later
- Gain future negotiating
   advantage during DC turmoil

# What's next for North Korea's nuclear program? North's political strategies?

Roll back Speed up

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 advantage during DC turmoil

How should U.S. respond?